



General tolerance unless otherwise specified is + - 0,5mm

PARTS LIST					
ITEM	PART NUMBER	MATERIAL	DESCRIPTION	Cutting L	QTY
1	SF 450-1 U-channel		SF 450-1		1
2	SF 450-2 Steel plate		SF 450-2		1
3	SF 450-3 Threaded insert		SF 450-3		2
4	SF 450-4 Reinforcement bar	B500NC	Ø25	600	1
5	SF 450-5 Round bar		SF 450		1
6	Sticker SF 450		25 x 90		1

Drawn by	Controlled by	Revision no.	Revision date	Date	Doc.no.
tb				09.10.2013	K4-03-22b

REVISION HISTORY

REV	DESCRIPTION	DATE	APPROVED
1	Changed welding height from 10 to 5 of reinforcement	23.01.2014	tb
2	Increased plate width from 140mm to 180 mm x 30mm from 25mm, recess to 50mm from 35mm.	05.03.2020	jb



Column unit SF 450

Drawing no.	Level	Sheet
SF 450		1 / 7